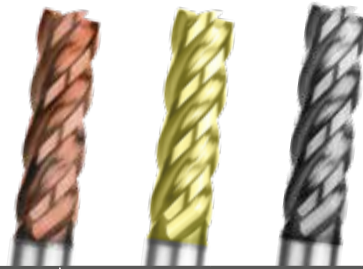
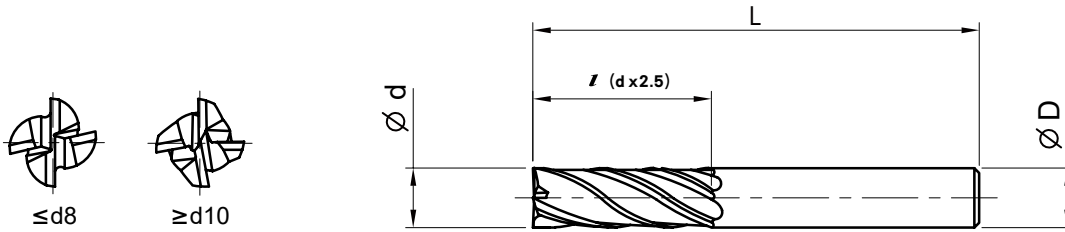


DE - d x 2.5 DE立銑刀 (2.5倍刃長)



切削條件表 P148-149

Cutting Condition



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Coating		
型號	d 刃徑	L 刃長	L 全長	D 柄徑	TiSiN	ZrN-A	nACRo
DE0104	1	2.5	50	4	.02	.03	.08
DE0154	1.5	3.8	50	4	.02	.03	.08
DE0204	2	5	50	4	.02	.03	.08
DE0304	3	7.5	50	4	.02	.03	.08
DE0404	4	10	50	4	.02	.03	.08
DE0504	5	12.5	50	6	.02	.03	.08
DE0604	6	15	50	6	.02	.03	.08
DE0804	8	20	60	8	.02	.03	.08
DE1004	10	25	75	10	.02	.03	.08
DE1204	12	30	75	12	.02	.03	.08
DE1604	16	40	100	16	.02	.03	.08
DE2004	20	50	100	20	.02	.03	.08

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

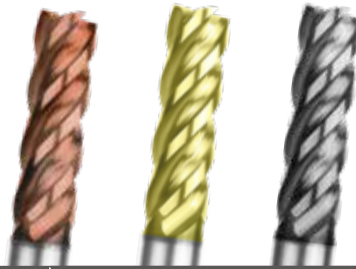
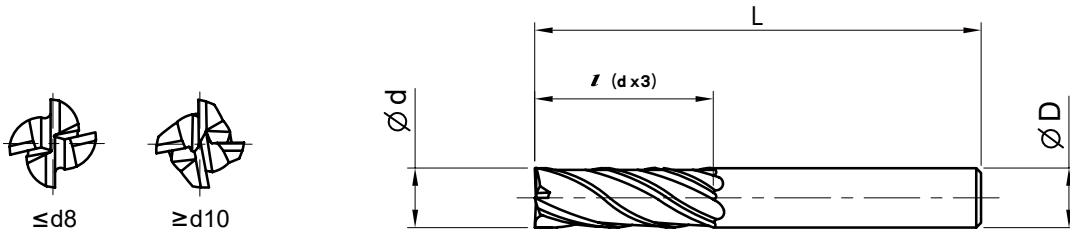
Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
nACRo	◎	◎	◎	○			◎					
TiSiN	○	○	◎	◎								
ZrN-A	◎	◎	○	○			◎					

DEM - d x 3 DEM立銑刀 (3倍刃長)



切削條件表 P148-149

Cutting Condition



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Coating		
型號	d 刃徑	l 刃長	L 全長	D 柄徑	TiSiN	ZrN-A	nACro
DEM0404	4	12	50	4	.02	.03	.08
DEM0604	6	18	60	6	.02	.03	.08
DEM0804	8	24	75	8	.02	.03	.08
DEM1004	10	30	75	10	.02	.03	.08
DEM1204	12	36	100	12	.02	.03	.08
DEM1604	16	48	100	16	.02	.03	.08
DEM2004	20	60	150	20	.02	.03	.08

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

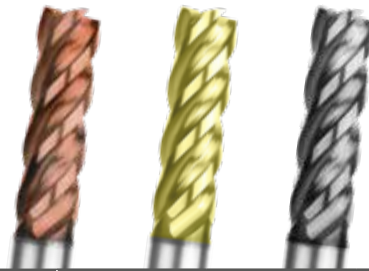
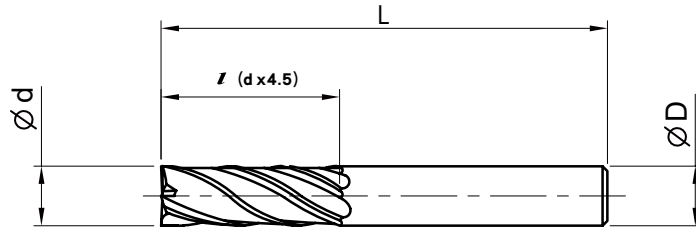
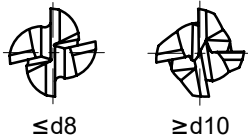
Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
nACro	◎	◎	◎	○			◎					
TiSiN	○	○	◎	◎								
ZrN-A	◎	◎	○	○			◎					

DEL - d x 4.5 DEL立銑刀 (4.5倍刃長)



切削條件表 P148-149

Cutting Condition



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Coating		
型號	d 刃徑	Z 刃長	L 全長	D 柄徑	TiSiN	ZrN-A	nACRo
DEL0604	6	27	75	6	.02	.03	.08
DEL0804	8	36	100	8	.02	.03	.08
DEL1004	10	45	100	10	.02	.03	.08
DEL1204	12	54	115	12	.02	.03	.08
DEL1604	16	72	150	16	.02	.03	.08
DEL2004	20	90	150	20	.02	.03	.08

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
nACRo	◎	◎	◎	○			◎				
TiSiN	○	○	◎	◎							
ZrN-A	◎	◎	○	○			◎				