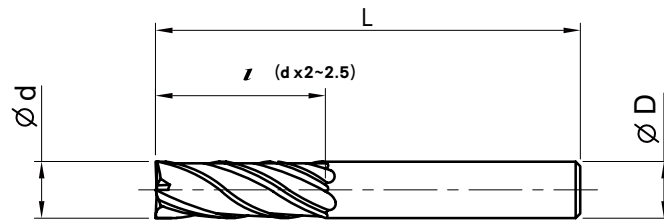


SUS+ Stainless Steel Expert 不鏽鋼專用立銑刀



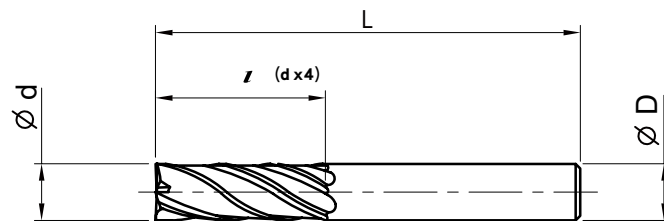
切削條件表 **P170**
Cutting Condition



SUS+					
Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
SUS+0304	3	7	50	6	4
SUS+0404	4	10	50	6	4
SUS+0504	5	12	50	6	4
SUS+0604	6	13	50	6	4
SUS+0804	8	19	60	8	4
SUS+1004	10	22	75	10	4
SUS+1204	12	26	75	12	4
SUS+1604	16	32	100	16	4



切削條件表 **P170**
Cutting Condition



SUSL+					
Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
SUSL+0604	6	24	75	6	4
SUSL+0804	8	32	100	8	4
SUSL+1004	10	40	100	10	4
SUSL+1204	12	48	115	12	4
SUSL+1604	16	64	150	16	4

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
○	○					★				