



Square

600⁺

切削條件表 **P309**
Cutting Condition

Square series - Flute Angle 45° - 4 flutes

■ 4刃45° 立銑刀

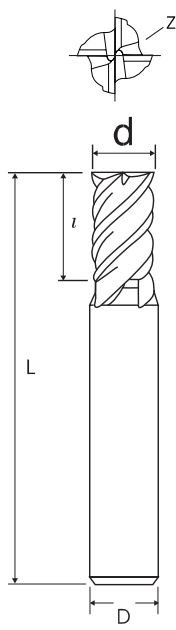
600 PLUS

HRC 45



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
P-MPE0104	1	3	50	4	4
P-MPE0154	1.5	4	50	4	4
P-MPE0204	2	6	50	4	4
P-MPE0254	2.5	8	50	4	4
P-MPE3304	3	8	50	3	4
P-MPE0304	3	8	50	4	4
P-MPE0354	3.5	10	50	4	4
P-MPE0404	4	11	50	4	4
P-PE0104	1	3	50	6	4
P-PE0154	1.5	4	50	6	4
P-PE0204	2	6	50	6	4
P-PE0254	2.5	8	50	6	4
P-PE0304	3	8	50	6	4
P-PE0354	3.5	10	50	6	4
P-PE0404	4	11	50	6	4
P-PE0454	4.5	13	50	6	4
P-PE0504	5	13	50	6	4
P-PE0554	5.5	13	50	6	4
P-PE0604	6	16	50	6	4
P-PE0654	6.5	16	60	8	4
P-PE0704	7	16	60	8	4
P-PE0754	7.5	19	60	8	4
P-PE0804	8	20	60	8	4
P-PE0854	8.5	20	75	10	4
P-PE0904	9	20	75	10	4
P-PE0954	9.5	25	75	10	4
P-PE1004	10	30	75	10	4
P-PE1054	10.5	30	75	12	4
P-PE1104	11	30	75	12	4
P-PE1154	11.5	30	75	12	4
P-PE1204	12	32	75	12	4
P-PE1404	14	40	100	16	4
P-PE1604	16	40	100	16	4
P-PE1804	18	45	100	20	4
P-PE2004	20	45	100	20	4

- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65
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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○