



Square

# 600<sup>+</sup>

切削條件表 P304  
Cutting Condition

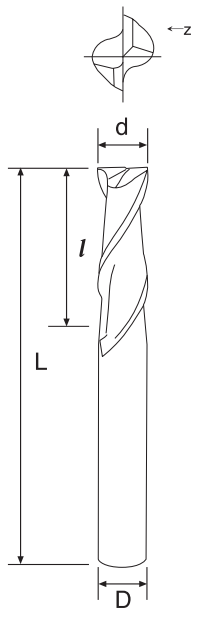
## Square series - 2 flutes

### 2刃立銑刀

600 PLUS HRC 45 35°

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刀徑	l 刃長	L 全長	D 柄徑	Z 刃數
P-SSE0102	1	3	50	3	2
P-MSE0102	1	3	50	4	2
P-SSE0152	1.5	4	50	3	2
P-MSE0152	1.5	4	50	4	2
P-SSE0202	2	6	50	3	2
P-MSE0202	2	6	50	4	2
P-SSE0252	2.5	8	50	3	2
P-MSE0252	2.5	8	50	4	2
P-SSE0302	3	8	50	3	2
P-MSE0302	3	8	50	4	2
P-MSE0352	3.5	10	50	4	2
P-MSE0402	4	11	50	4	2
P-SE0102	1	3	50	6	2
P-SE0152	1.5	4	50	6	2
P-SE0202	2	6	50	6	2
P-SE0252	2.5	8	50	6	2
P-SE0302	3	8	50	6	2
P-SE0352	3.5	10	50	6	2
P-SE0402	4	11	50	6	2
P-SE0452	4.5	13	50	6	2
P-SE0502	5	13	50	6	2
P-SE0552	5.5	13	50	6	2
P-SE0602	6	16	50	6	2
P-SE0652	6.5	16	60	8	2
P-SE0702	7	16	60	8	2
P-SE0752	7.5	19	60	8	2
P-SE0802	8	20	60	8	2
P-SE0852	8.5	20	75	10	2
P-SE0902	9	20	75	10	2
P-SE0952	9.5	25	75	10	2
P-SE1002	10	25	75	10	2
P-SE1052	10.5	25	75	12	2
P-SE1102	11	30	75	12	2
P-SE1152	11.5	30	75	12	2
P-SE1202	12	32	75	12	2
P-SE1402	14	40	100	16	2
P-SE1602	16	40	100	16	2
P-SE1802	18	45	100	20	2
P-SE2002	20	45	100	20	2

- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65
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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○