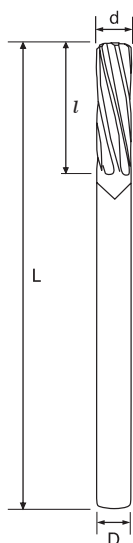


Carbide Edge Reamer

■ 刃部錫鋼頭鉸刀

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
REC085	8.5	33	117	8	6
REC090	9	36	125	10	6
REC095	9.5	36	125	10	6
REC100	10	38	133	10	6
REC110	11	41	142	10	6
REC115	11.5	41	142	10	6
REC120	12	44	151	12	6
REC125	12.5	44	151	12	6
REC130	13	44	151	12	6
REC135	13.5	47	160	12	8
REC140	14	47	160	12	8
REC145	14.5	50	162	12	8
REC150	15	50	162	12	8
REC155	15.5	52	170	12	8
REC160	16	52	170	12	8

Helix Angle : Tolerance for outer diameter Application : Mold steel and nonmetal material
 Main character : Specialized in ream process of mold, could reach perfect tolerance for outer diameter, the helix angle more larger, the surface more smooth.

螺旋角 : 7° ~ 12° 公差 : H7

適用材質 : 模具鋼鐵材料及非鐵金屬材質切削用。特別在製造模具時鉸孔作業，可達到非常好的孔徑公差，螺旋角越大，孔的加工面越光滑。

Application 適用材質 :

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-harden steel 預硬鋼		High-hardened 高硬度鋼			Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○	○	○	○	○	○		

HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65

