

切削
條件表 **P327**
Cutting Condition

SPEED TIGER

Fine Pitch Roughing series

■ 3刃粗精銑刀

500
Nano

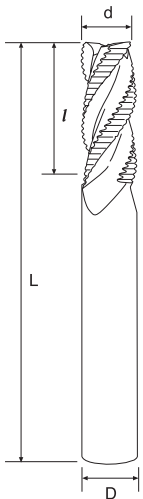
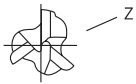
HRC
▶ 50

40°

RS

● Micro Grain Carbide

● WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刀徑	ℓ 刃長	L 全長	D 柄徑	Z 刃數
SUNTA 0403	4	8	50	6	3
SUNTA 0503	5	13	50	6	3
SUNTA 0603	6	16	50	6	3
SUNTA 0703	7	16	60	8	3
SUNTA 0803	8	19	60	8	3
SUNTA 0903	9	25	75	10	3
SUNTA 1003	10	25	75	10	3
SUNTA 1103	11	30	75	12	3
SUNTA 1203	12	30	75	12	3
SUNTA 1603	16	35	100	16	3
SUNTA 2003	20	45	100	20	3

HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	○		○		◎	○	○