



Square

600⁺ 切削條件表 P307 Cutting Condition

Square series - Long Flute - 2 flutes

2刃長刃立銑刀

600 PLUS

HRC 45

35°

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
P-LET0102	1	7	50	4	2
P-LET0152	1.5	9	50	4	2
P-LET0202	2	12	50	4	2
P-LET0252	2.5	12	50	4	2
P-LET0302	3	15	60	6	2
P-LET0352	3.5	15	60	6	2
P-LET0402	4	20	75	6	2
P-LET0452	4.5	20	75	6	2
P-LET0502	5	25	75	6	2
P-LET0552	5.5	25	75	6	2
P-LET0602	6	30	75	6	2
P-LET0702	7	30	100	8	2
P-LET0802	8	40	100	8	2
P-LET0902	9	40	100	10	2
P-LET1002	10	40	100	10	2
P-LET1102	11	40	100	12	2
P-LET1202	12	50	100	12	2
P-LET1402	14	50	150	16	2
P-LET1602	16	60	150	16	2
P-LET2002	20	90	200	20	2

HRC 40

HRC 45

HRC 50

HRC 55

HRC 60

HRC 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○