


 切削
條件表 **P341**
Cutting Condition

Miniature Ball Nose - 2 flutes

2刃微小徑球型立銑刀

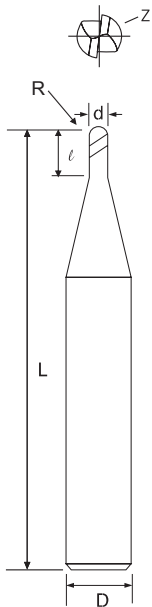
 500
Nano

 HRC
50

35°

RS

● Micro Grain Carbide

 ● WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5μm


MODE	Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 直徑	R 值	刃長	L 全長	D 柄徑	Z 刃數
SUMIB0032	0.3	0.15	0.6	50	4	2
SUMIB0042	0.4	0.2	0.7	50	4	2
SUMIB0052	0.5	0.25	0.8	50	4	2
SUMIB0062	0.6	0.3	0.9	50	4	2
SUMIB0072	0.7	0.35	1.4	50	4	2
SUMIB0082	0.8	0.4	1.6	50	4	2
SUMIB0092	0.9	0.45	1.8	50	4	2
SUMIB0102	1.0	0.5	2	50	4	2
SUMIB0112	1.1	0.55	2.2	50	4	2
SUMIB0122	1.2	0.6	2.4	50	4	2
SUMIB0132	1.3	0.65	2.6	50	4	2
SUMIB0142	1.4	0.7	2.8	50	4	2
SUMIB0152	1.5	0.75	3	50	4	2
SUMIB0162	1.6	0.8	3.2	50	4	2
SUMIB0172	1.7	0.85	3.4	50	4	2
SUMIB0182	1.8	0.9	3.6	50	4	2
SUMIB0192	1.9	0.95	3.8	50	4	2
SUMIB0202	2.0	1	4	50	4	2
SUMIB0212	2.1	1.05	4.2	50	4	2
SUMIB0222	2.2	1.1	4.4	50	4	2
SUMIB0232	2.3	1.15	4.6	50	4	2
SUMIB0242	2.4	1.2	4.8	50	4	2
SUMIB0252	2.5	1.25	5	50	4	2
SUMIB0262	2.6	1.3	5.2	50	4	2
SUMIB0272	2.7	1.35	5.4	50	4	2
SUMIB0282	2.8	1.4	5.6	50	4	2
SUMIB0292	2.9	1.45	5.8	50	4	2
SUMIB0302	3.0	1.5	6	50	4	2

- HRC >40
- HRC >45
- HRC >50
- HRC >55
- HRC >60
- HRC >65
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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○			◎	○	○