

600⁺ 切削條件表 **P310**
Cutting Condition

SPEED TIGER

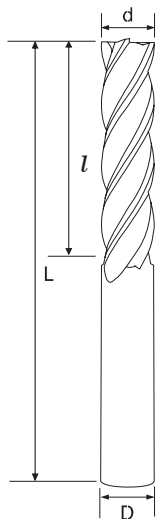
Square series - Long Flute - 4 flutes

■ 4刃長刃立銑刀



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
P-LET0104	1	6	50	4	4
P-LET0154	1.5	9	50	4	4
P-LET0204	2	12	50	4	4
P-LET0254	2.5	12	50	4	4
P-LET0304	3	15	60	6	4
P-LET0354	3.5	15	60	6	4
P-LET0404	4	20	75	6	4
P-LET0454	4.5	20	75	6	4
P-LET0504	5	25	75	6	4
P-LET0554	5.5	25	75	6	4
P-LET0604	6	30	75	6	4
P-LET0704	7	30	100	8	4
P-LET0804	8	40	100	8	4
P-LET0904	9	40	100	10	4
P-LET1004	10	40	100	10	4
P-LET1104	11	40	100	12	4
P-LET1204	12	50	100	12	4
P-LET1404	14	50	150	16	4
P-LET1604	16	60	150	16	4
P-LET2004	20	90	200	20	4

HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○