

切削
條件表 **P369**
Cutting Condition

SPEED TIGER

High Speed Square series - For Aluminum - 3 flutes

■ 3刃超高速鋁用立銑刀

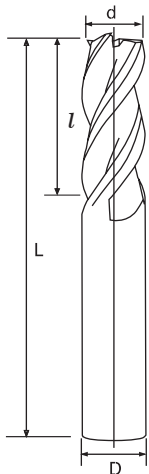
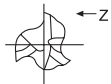
600
Nano

40°

TB

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AA0203 TB	2	6	50	4	3
AA0303 TB	3	8	50	6	3
AA0403 TB	4	11	50	6	3
AA0503 TB	5	13	60	6	3
AAS0603 TB	6	13	50	6	3
AA0603 TB	6	18	60	6	3
AA0703 TB	7	16	75	8	3
AAS0803 TB	8	19	75	8	3
AA0803 TB	8	25	75	8	3
AA1003 TB	10	30	75	10	3
AAS1203 TB	12	26	75	12	3
AA1203 TB	12	33	75	12	3
AA1603 TB	16	32	100	16	3
AA2003 TB	20	38	105	20	3

HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
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