



切削條件表
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Cutting Condition

Square Series - Oil Jet

油孔立銑刀

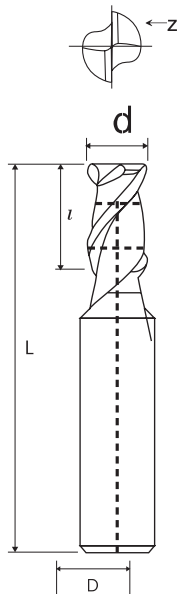


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
JSE0602RS	6	16	50	6	2
JSE0604RS	6	16	50	6	4
JSE0802RS	8	20	60	8	2
JSE0804RS	8	20	60	8	4
JSE1002RS	10	25	75	10	2
JSE1004RS	10	25	75	10	4
JSE1202RS	12	32	75	12	2
JSE1204RS	12	32	75	12	4
JSE1602RS	16	40	100	16	2
JSE1604RS	16	40	100	16	4
JSE2002RS	20	45	100	20	2
JSE2004RS	20	45	100	20	4



- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65
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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○			○	○	