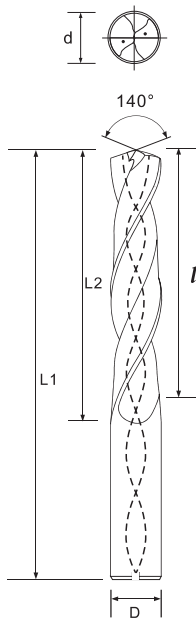




切削條件表 **P395**
Cutting Condition

5SDC Coolant Drill

5SDC 鎢鋼油孔鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刀徑	L 刃長	L2 溝長	D 柄徑	L1 全長
5SDC0302	3	23	28	6	66
5SDC0312	3.1	23	28	6	66
5SDC0322	3.2	23	28	6	66
5SDC0332	3.3	23	28	6	66
5SDC0342	3.4	23	28	6	66
5SDC0352	3.5	23	28	6	66
5SDC0362	3.6	23	28	6	66
5SDC0372	3.7	23	28	6	66
5SDC0382	3.8	29	36	6	74
5SDC0392	3.9	29	36	6	74
5SDC0402	4	29	36	6	74
5SDC0412	4.1	29	36	6	74
5SDC0422	4.2	29	36	6	74
5SDC0432	4.3	29	36	6	74
5SDC0442	4.4	29	36	6	74
5SDC0452	4.5	29	36	6	74
5SDC0462	4.6	29	36	6	74
5SDC04652	4.65	29	36	6	74
5SDC0472	4.7	29	36	6	74
5SDC0482	4.8	35	44	6	82
5SDC0492	4.9	35	44	6	82
5SDC0502	5	35	44	6	82
5SDC0512	5.1	35	44	6	82
5SDC0522	5.2	35	44	6	82
5SDC0532	5.3	35	44	6	82
5SDC0542	5.4	35	44	6	82
5SDC0552	5.5	35	44	6	82
5SDC05552	5.55	35	44	6	82
5SDC0562	5.6	35	44	6	82

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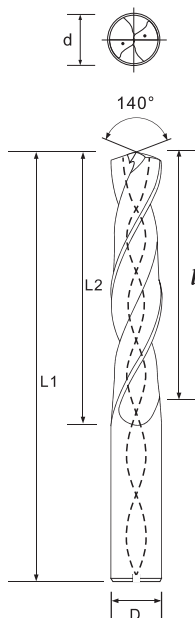
Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X

5SDC Coolant Drill

5SDC 鎢鋼油孔鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刀徑	ℓ 刃長	L2 溝長	D 柄徑	L1 全長
5SDC0572	5.7	35	44	6	82
5SDC0582	5.8	35	44	6	82
5SDC0592	5.9	35	44	6	82
5SDC0602	6	35	44	6	82
5SDC0612	6.1	43	53	8	91
5SDC0622	6.2	43	53	8	91
5SDC0632	6.3	43	53	8	91
5SDC0642	6.4	43	53	8	91
5SDC0652	6.5	43	53	8	91
5SDC0662	6.6	43	53	8	91
5SDC0672	6.7	43	53	8	91
5SDC0682	6.8	43	53	8	91
5SDC0692	6.9	43	53	8	91
5SDC0702	7	43	53	8	91
5SDC0712	7.1	43	53	8	91
5SDC0722	7.2	43	53	8	91
5SDC0732	7.3	43	53	8	91
5SDC0742	7.4	43	53	8	91
5SDC0752	7.5	43	53	8	91
5SDC0762	7.6	43	53	8	91
5SDC0772	7.7	43	53	8	91
5SDC0782	7.8	43	53	8	91
5SDC0792	7.9	43	53	8	91
5SDC0802	8	43	53	8	91
5SDC0812	8.1	49	61	10	103
5SDC0822	8.2	49	61	10	103
5SDC0832	8.3	49	61	10	103
5SDC0842	8.4	49	61	10	103
5SDC0852	8.5	49	61	10	103



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

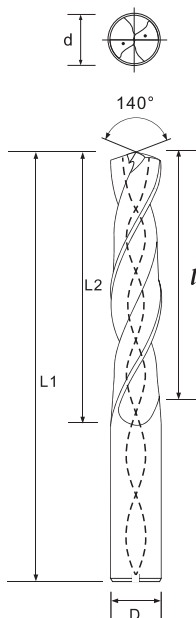
carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X



切削條件表 **P395**
Cutting Condition

5SDC Coolant Drill

5SDC 鎢鋼油孔鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L 刃長	L2 溝長	D 柄徑	L1 全長
5SDC0862	8.6	49	61	10	103
5SDC0872	8.7	49	61	10	103
5SDC0882	8.8	49	61	10	103
5SDC0892	8.9	49	61	10	103
5SDC0902	9	49	61	10	103
5SDC0912	9.1	49	61	10	103
5SDC0922	9.2	49	61	10	103
5SDC0932	9.3	49	61	10	103
5SDC0942	9.4	49	61	10	103
5SDC0952	9.5	49	61	10	103
5SDC0962	9.6	49	61	10	103
5SDC0972	9.7	49	61	10	103
5SDC0982	9.8	49	61	10	103
5SDC0992	9.9	49	61	10	103
5SDC1002	10	49	61	10	103
5SDC1012	10.1	56	71	12	118
5SDC1022	10.2	56	71	12	118
5SDC1032	10.3	56	71	12	118
5SDC1042	10.4	56	71	12	118
5SDC1052	10.5	56	71	12	118
5SDC1062	10.6	56	71	12	118
5SDC1072	10.7	56	71	12	118
5SDC1082	10.8	56	71	12	118
5SDC1092	10.9	56	71	12	118
5SDC1102	11	56	71	12	118
5SDC1112	11.1	56	71	12	118
5SDC1122	11.2	56	71	12	118
5SDC1132	11.3	56	71	12	118
5SDC1142	11.4	56	71	12	118
5SDC1152	11.5	56	71	12	118

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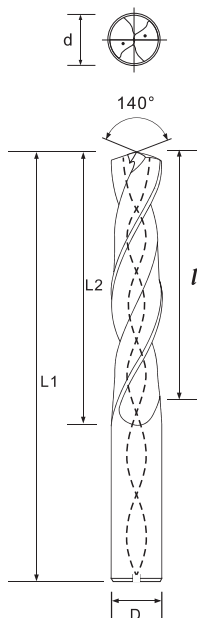
Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X

5SDC Coolant Drill

5SDC 鎢鋼油孔鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	ℓ 刃長	L2 溝長	D 柄徑	L1 全長
5SDC1162	11.6	56	71	12	118
5SDC1172	11.7	56	71	12	118
5SDC1182	11.8	56	71	12	118
5SDC1192	11.9	56	71	12	118
5SDC1202	12	56	71	12	118
5SDC1222	12.2	60	77	14	124
5SDC1232	12.3	60	77	14	124
5SDC1252	12.5	60	77	14	124
5SDC1282	12.8	60	77	14	124
5SDC1302	13	60	77	14	124
5SDC1352	13.5	60	77	14	124
5SDC1382	13.8	60	77	14	124
5SDC1402	14	60	77	14	124
5SDC1452	14.5	63	83	16	133
5SDC1482	14.8	63	83	16	133
5SDC1502	15	63	83	16	133
5SDC1552	15.5	63	83	16	133
5SDC1582	15.8	63	83	16	133
5SDC1602	16	63	83	16	133
5SDC1652	16.5	71	93	18	143
5SDC1682	16.8	71	93	18	143
5SDC1702	17	71	93	18	143
5SDC1752	17.5	71	93	18	143
5SDC1782	17.8	71	93	18	143
5SDC1802	18	71	93	18	143
5SDC1852	18.5	77	101	20	153
5SDC1902	19	77	101	20	153
5SDC1952	19.5	77	101	20	153
5SDC2002	20	77	101	20	153



Application 適用材質：

◎ Recommend 最適 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X