

200⁺ 切削條件表 **P391**
Cutting Condition

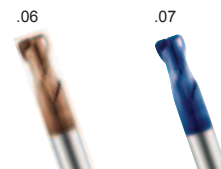
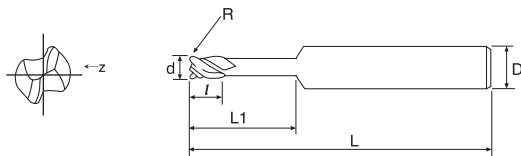
Corner Radius Type - Long Neck & Shank - 2 flutes

2刃長頸長柄圓鼻立銑刀



● Super Ultra Fine Micro Grain Carbide

● WC=91 Co=9 HRA=93.2 Rupture=4000N/mm² Grain Size=0.2μm



Dimension 規格							Purchase Code 採購代碼		
Diameter	Corner Radius	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	R 角	Z 刃長	L1 有效長	L 全長	D 柄徑	Z 刃數	型號	TiSiN+	P-nACo
6	0.2	9	18	75	6	2	P-SFUCRM060022	.06	.07
6	0.3	9	18	75	6	2	P-SFUCRM060032	.06	.07
6	0.5	9	18	75	6	2	P-SFUCRM060052	.06	.07
6	1	9	18	75	6	2	P-SFUCRM060102	.06	.07
6	2	9	18	75	6	2	P-SFUCRM060202	.06	.07
8	0.3	12	20	100	8	2	P-SFUCRM080032	.06	.07
8	0.5	12	20	100	8	2	P-SFUCRM080052	.06	.07
8	1	12	20	100	8	2	P-SFUCRM080102	.06	.07
8	2	12	20	100	8	2	P-SFUCRM080202	.06	.07
10	0.5	15	25	100	10	2	P-SFUCRM100052	.06	.07
10	1	15	25	100	10	2	P-SFUCRM100102	.06	.07
10	1.5	15	25	100	10	2	P-SFUCRM100152	.06	.07
10	2	15	25	100	10	2	P-SFUCRM100202	.06	.07
10	3	15	25	100	10	2	P-SFUCRM100302	.06	.07
12	0.5	18	30	100	12	2	P-SFUCRM120052	.06	.07
12	1	18	30	100	12	2	P-SFUCRM120102	.06	.07
12	1.5	18	30	100	12	2	P-SFUCRM120152	.06	.07
12	2	18	30	100	12	2	P-SFUCRM120202	.06	.07
12	3	18	30	100	12	2	P-SFUCRM120302	.06	.07



Application 適用材質：

★ Perfect 最推薦 ◎ Excellent 適合 ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
TiSiN+	○	○	○	◎	◎	◎						
P-nACo	○	○	○	◎	◎	★						

Unit/單位: mm