



切削  
條件表 **P403**  
Cutting Condition

## Square series - For Copper - 2 flutes

### ■ 2刃銅合金專用立銑刀

600  
Nano

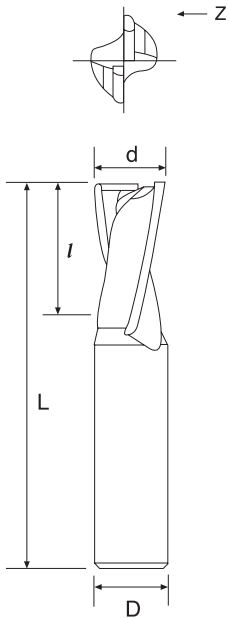


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	ℓ 刃長	L 全長	D 柄徑	Z 刃數
CE0102	1.0	3	50	4	2
CE0152	1.5	4	50	4	2
CE0202	2.0	6	50	4	2
CE0302	3.0	9	50	6	2
CE0402	4.0	12	50	6	2
CE0502	5.0	15	50	6	2
CE0602	6.0	15	50	6	2
CE0802	8.0	20	60	8	2
CE1002	10.0	30	75	10	2
CE1202	12.0	32	75	12	2
CE1602	16.0	45	100	16	2
CE2002	20.0	45	100	20	2



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
						◎	○	