



切削
條件表 **P405**
Cutting Condition

Specular Square series - For Aluminum - 3 flutes

3刃全鏡面鋁用立銑刀

600
Nano

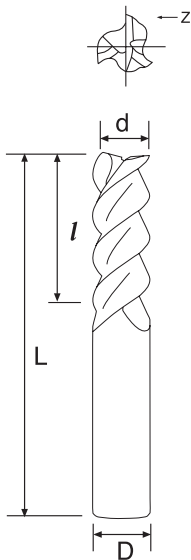


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AET0103	1	3	50	4	3
AET0123	1.2	4	50	4	3
AET0153	1.5	4	50	4	3
AET0183	1.8	5	50	4	3
AET0203	2	6	50	4	3
AET0303	3	8	50	6	3
AET0403	4	10	50	6	3
AET0503	5	13	50	6	3
AET0603	6	15	50	6	3
AET0803	8	20	60	8	3
AET1003	10	25	75	10	3
AET1203	12	30	75	12	3
AET1603	16	42	100	16	3
AET2003	20	52	100	20	3
AET2503	25	62	125	25	3



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
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