



Square

600⁺

切削條件表 **P308**
Cutting Condition

Square series - Flute Angle 45° - 3 flutes

3刃45° 立銑刀

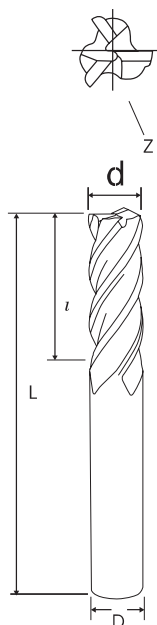
600 PLUS

HRC 45



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
P-MPE0103	1	3	50	4	3
P-MPE0153	1.5	4	50	4	3
P-MPE0203	2	6	50	4	3
P-MPE0253	2.5	8	50	4	3
P-MPE3303	3	8	50	3	3
P-MPE0303	3	8	50	4	3
P-MPE0353	3.5	10	50	4	3
P-MPE0403	4	11	50	4	3
P-PE0103	1	3	50	6	3
P-PE0153	1.5	4	50	6	3
P-PE0203	2	6	50	6	3
P-PE0253	2.5	8	50	6	3
P-PE0303	3	8	50	6	3
P-PE0353	3.5	10	50	6	3
P-PE0403	4	11	50	6	3
P-PE0453	4.5	13	50	6	3
P-PE0503	5	13	50	6	3
P-PE0553	5.5	13	50	6	3
P-PE0603	6	16	50	6	3
P-PE0653	6.5	16	60	8	3
P-PE0703	7	16	60	8	3
P-PE0753	7.5	19	60	8	3
P-PE0803	8	20	60	8	3
P-PE0853	8.5	20	75	10	3
P-PE0903	9	20	75	10	3
P-PE0953	9.5	25	75	10	3
P-PE1003	10	30	75	10	3
P-PE1053	10.5	30	75	12	3
P-PE1103	11	30	75	12	3
P-PE1153	11.5	30	75	12	3
P-PE1203	12	32	75	12	3
P-PE1403	14	40	100	16	3
P-PE1603	16	40	100	16	3
P-PE1803	18	45	100	20	3
P-PE2003	20	45	100	20	3

HRC 40

HRC 45

HRC 50

HRC 55

HRC 60

HRC 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○