

切削
條件表 **P402**
Cutting Condition

SPEED TIGER

Specular Square series - For Aluminium - 2flutes

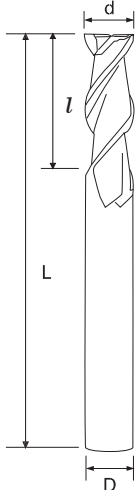
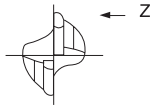
■ 2刃全鏡面鋁用立銑刀

600
Nano



● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AET0052	0.5	1.5	50	4	2
AET0062	0.6	1.5	50	4	2
AET0082	0.8	2	50	4	2
AET0102	1	3	50	6	2
AET0122	1.2	4	50	6	2
AET0152	1.5	4	50	6	2
AET0182	1.8	5	50	6	2
AET0202	2	6	50	6	2
AET0302	3	8	50	6	2
AET0402	4	10	50	6	2
AET0502	5	13	50	6	2
AET0602	6	15	50	6	2
AET0802	8	20	60	8	2
AET1002	10	25	75	10	2
AET1202	12	30	75	12	2
AET1602	16	42	100	16	2
AET2002	20	52	100	20	2
AET2502	25	62	125	25	2

HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎