

400⁺ 切削條件表 P360 Cutting Condition

Square Type - For Hard Material - Multiple Flutes

■ 多刃高硬度用立銑刀

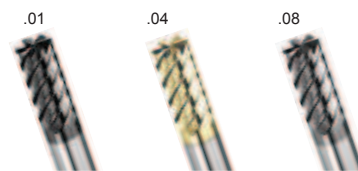
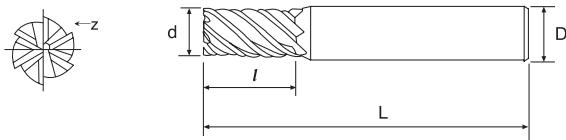
400 PLUS

HRC 60

A B A/B

● Ultra Fine Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm² Grain Size=0.4μm



Dimension 規格					Purchase Code 採購代碼			
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號	ALTiBN	ZrN-S	nACRo
2	4	50	4	4	P-UVT0204	.01	.04	.08
3	6	50	6	4	P-UVT0304	.01	.04	.08
4	8	50	6	4	P-UVT0404	.01	.04	.08
5	13	50	6	6	P-UVT0506	.01	.04	.08
6	15	50	6	6	P-UVT0606	.01	.04	.08
8	20	60	8	6	P-UVT0806	.01	.04	.08
10	30	75	10	6	P-UVT1006	.01	.04	.08
12	32	75	12	6	P-UVT1206	.01	.04	.08
16	40	100	16	6	P-UVT1606	.01	.04	.08
20	45	100	20	8	P-UVT2008	.01	.04	.08
25	45	100	25	8	P-UVT2508	.01	.04	.08

- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65
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Application 適用材質：

★ Perfect 最推薦 ◎ Excellent 適合 ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
ALTiBN	◎	◎	◎	◎	○	○					
ZrN-S	◎	◎	◎	○	○		○				
nACRo	◎	◎	◎	◎	○	◎	○	○			